

72 12 060

Removing and installing or replacing left or right head airbag**Special tools required:**

- [2 230 142](#)

**Important!**

Operations on pyrotechnical devices may only be carried out by authorised experts.

Improper, unauthorised operations may result in serious dangers.

Unauthorized persons are strictly prohibited from performing any operations on this system.

**Warning!**

Read and comply with [safety instructions](#) for handling airbag modules and pyrotechnical belt tensioners.

Incorrect handling can activate airbag and cause injury.

A damaged head airbag must be replaced.

A damaged head airbag exhibits an impaired protective function and in extreme cases loses its protective function altogether.

Necessary preliminary tasks:

- Disconnect [negative battery cable](#)
- Remove [headlining](#)
- Follow [notes](#) for unlocking and locking airbag connector



connection



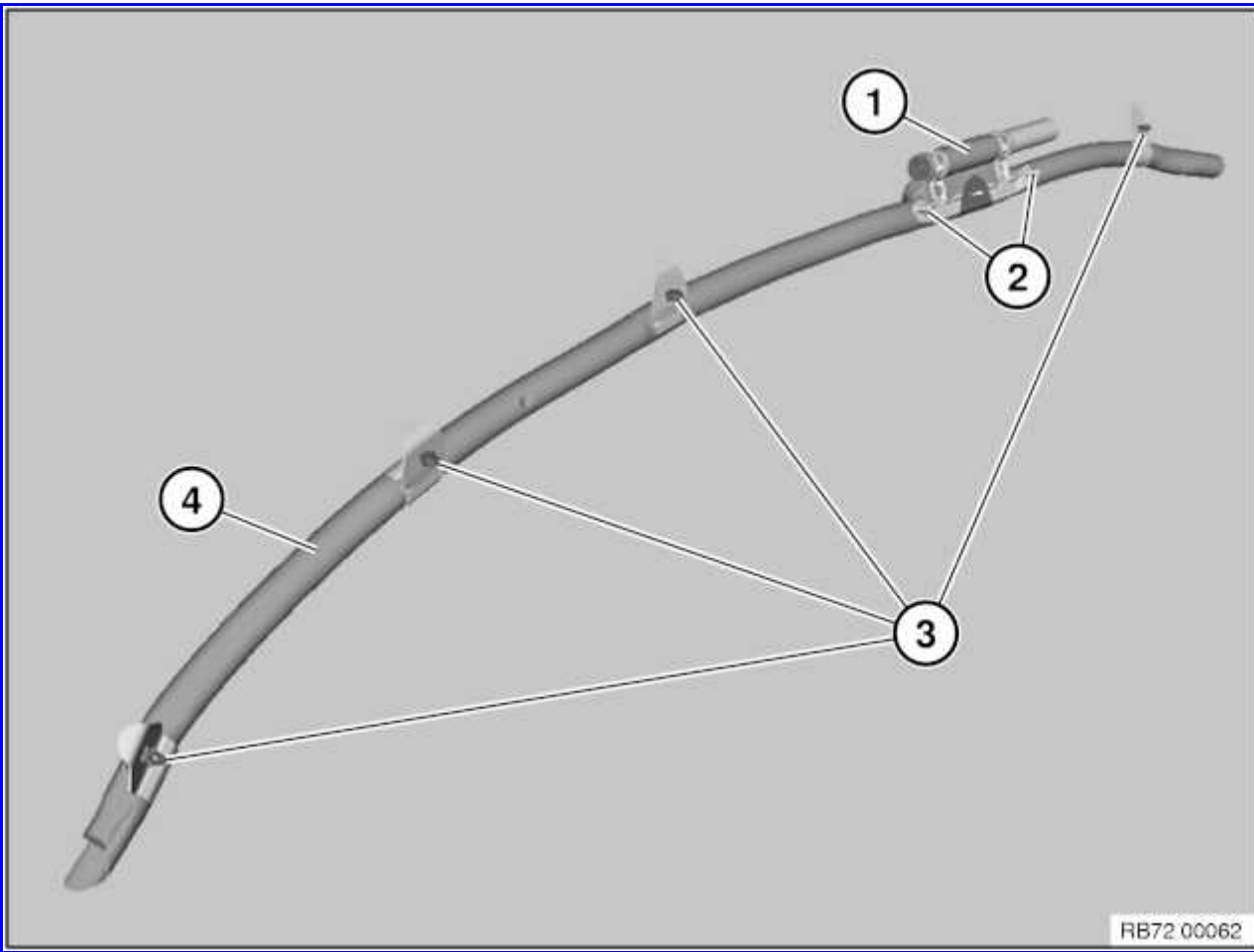
Important!

Lay out protective mats to protect the interior against swarf from the drilled-out rivets and damage.

Lay out protective mats in the relevant working area:

- Dashboard
- Entrance area
- Passenger compartment

Installation overview, retaining elements, head airbag:



- | | |
|--------------------------------|------------------------------------|
| 1 Gas generator | 3 Retaining clips for folding pack |
| 2 Mounting bolt, gas generator | 4 Folding pack, head airbag |



Important!

When removing head airbag, do not damage

- Head airbag
- Retaining clips
- Trim panels

Do not damage!

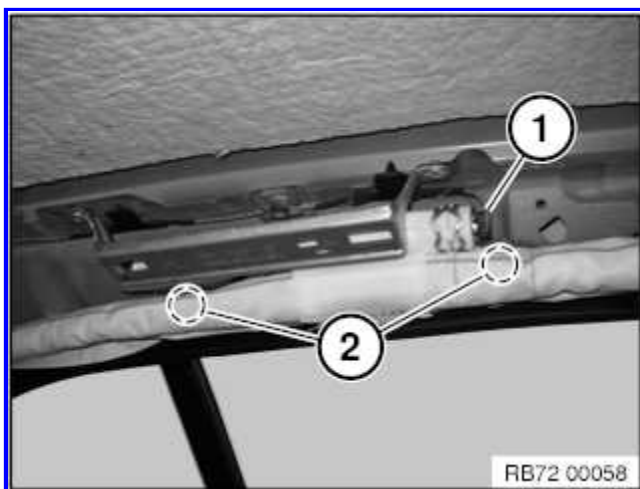
To unlock the retaining clips, use special tool [2 230 142](#).

Unlock and remove retaining clips.

Installation note:



Retaining clips of folding pack must not be damaged.
 Replace faulty retaining clips.
 Replace retaining clips after airbag deployment.



Unlock plug connection(1) [for gas generator](#) and disconnect.
 Drill out rivet heads in marked area (2).
 Note [instructions](#) for the removal of rivets.
 Remove the gas generator with the folding pack.
Installation note:
 Gas generator is coded against incorrect assembly.